



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5550-043
Job Sheet 203215



Part No: D5550-043

Job Qty: 1 pcs

Part Name: Aft Outboard Beam Assembly

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/13/19

Job Tracking No:

Due Date: 12/12/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D5550 REV:A IPP REV:A 17.09.05 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
110	Small Fab - 1	1 pcs	12/12/19		0.00	0.26	Small Fab - 1	DAS
							Small Fab - 2	58
							Small Fab - 3	8-89 DEC 15 2019
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
							Small Fab - 8	
							Small Fab - 9	
120	QC 5	1 pcs	12/12/19		0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	DAS
							QC 5 - 61	DEC 15 2019 40
							QC 5 - 81	8-89
130	Packaging 2-1 - Recelve - B4B	1 pcs	12/12/19		0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	

				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	DAS
				Packaging 2 - 9 - B4B	58 DEC 16 2019
				Packaging 2 - 10 - B4B	9-89
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	DEC 16 2019
140 QC 21 - SA	1 pcs	12/12/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-89

Part Op 110 - (Small Fab) 1- Install plate loose to D5550-3 2- Add spacer and eyebolt stud. 3- Torque nuts as per dwg and notes
Descriptions: 8,9
120 - (QC5- Inspect part completeness to step on W/O)
130 - (Identify as per dwg & Stock Location:) ST477
140 - (QC21- Final Inspection - Work Order Release) 013467

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
AN3C13A ST349	Bolt	8 Ea (8 ea)	110-Small Fab - 1	3214967
AN4C13A ST344	Bolt	2 Ea (2 ea)	110-Small Fab - 1	5232638
D4148-3 ST080	Stud Receiver, Lower	1 pcs (1 ea)	110-Small Fab - 1	623781
D4148-5 ST080	Eyebolt Stud	1 pcs (1 ea)	110-Small Fab - 1	5018061
D5550-3 ST477	Aft Outboard Beam	1 pcs (1 ea)	110-Small Fab - 1	5184716
D5551-3 ST175	Aft Support Plate	2 pcs (2 ea)	110-Small Fab - 1	5231354
D5552-3 11	Spacer	1 pcs (1 ea)	110-Small Fab - 1	5231354
MS20615-4M18 ST306	Rivet	15 Ea (15 ea)	110-Small Fab - 1	5231354
MS21043-3 ST305	Nut	8 Ea (8 ea)	110-Small Fab - 1	5231354
MS21043-4 ST305	Nut	2 Ea (2 ea)	110-Small Fab - 1	5231354
NAS1149C0363R ST266	Washer (AN960C10)	16 Ea (16 ea)	110-Small Fab - 1	5231354
NAS1149C0432R ST266	Washer (AN960C416L)	4 Ea (4 ea)	110-Small Fab - 1	5231354

Job Aliocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	AN3C13A	8	32	0
	AN4C13A	2	82	0
	D4148-3	1	37	0
	D4148-5	1	37	0
	D5550-3	1	1	0
	D5551-3	2	2	0
	D5552-3	1	7	0
	MS20615-4M18	15	123	0
	MS21043-3	8	1,191	0
	MS21043-4	2	1,811	0
	NAS1149C0363R	16	399	0
	NAS1149C0432R	4	1,950	0
Part Specifications				
Specifications could not be found.				

Plex 11/13/19 10:00 AM Dart.lajeunesse.marie

